



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3644-1
Job Sheet 179723



Part No: D3644-1

Job Qty: 6 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 07-07-20 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		7/18/18	0.00	0.00	Start Up Waterjet		SC 18/07/04
100	Waterjet	6 pcs		7/18/18	0.00	0.17	Waterjet1		SC 18/07/04
110	QC	6 pcs		7/18/18	0.00	0.00	QC2 Waterjet-2		SC 18/07/04
120	QC	6 pcs		7/18/18	0.00	0.00	QC8-3		38
130	HandFinish	6 pcs		7/18/18	0.00	0.10	HandFinish1		SA 18-07-05
140	QC	6 pcs		7/18/18	0.00	0.00	QC7-2		38
150	Packaging	6 pcs		7/18/18	0.00	0.00	Packaging3		SC 18/07/04
160	QC21-SA	6 Ea		7/18/18	0.00	0.00	QC21		9-89 DAS 21 3-89 JUL 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	.9984 sf (.1664 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	1	83	0

Part Specifications

Specifications could not be found.

Plex 6/21/18 7:28 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

Date:

QA Closed:

Date:

Work Order update only

WORK ORDER NON-CONFORMANCE / UPDATE

[illegible]

DART AEROSPACE LTD		Work Order: 179723
Description: Shim		Part Number: D3644-1
Inspection Dwg: D3644	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.60	+/-0.030	0.600	1		VSC-01	
3.79	+/-0.030	3.788	1			
4.54	+/-0.030	4.536	1			
0.25	+/-0.030	0.254	1			
R0.13	+/-0.030	R0.13	1			
0.050	+/-0.010	0.050	1			

Measured by: SC	Audited by: DAS 38	Prototype Approval:	N/A
Date: 18/07/04	Date: JUL 04 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.10.25	New Issue	KJ/EC/DD	AS